# DAIMLER

Training materials for supplier tool inventory management

Last updated 2021-07-01



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TTS editing

Daimler AG

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# 1. Tool inventory management



- 1.1 What are the functions of tool inventory management?
- Procurement tools owned by Daimler
- Documenting inventory, from the procurement to scrapping
- Documenting the tool location data and tool manufacturer
- Transparency regarding the tool life cycle (changes, progressive tools, commissions)
- The tool inventory management system described here (SAP NetWeaver) will replace the current tool documentation in e-Docs starting on 2019-03-01

# 1. Tool inventory management



- 1.2 What are tools (as per current MBST rules and regulations)?
- Have a direct forming effect on the workpiece (active)
- Types: Primary forming plastic, Primary forming metal, reforming, cutting tools in accordance with DIN 8580 and 8588

Direct payment and development using tool inventory management

| Types of tools                                 | Explanation   | Examples   |
|--|---|--|
| Primary forming plastic  Primary forming metal | Primary shaping, as per DIN 8580, is understood as the creation of a solid body out of shapeless matter by creating cohesion. | Plastic injection molding tools, aluminum die casting tools, die casting, etc. |
| Forming tools                                  | Reforming, as per DIN 8580, is understood as changing the solid form of a previously unformed body.                           | Deep drawing tool, bending tool, folding tool, etc.                            |
| Cutting tools                                  | Cutting, as per DIN 8580, is understood as changing a solid body by reducing cohesion and eliminating elements.               | Plate cutting tool, punch cutter, etc.   |

# 1. Tool inventory management



#### 1.3 How are tools paid for?

- New tools: Daimler purchases shaping, reforming, cutting tools directly in accordance with DIN 8580 and 8588. Conversely, Daimler will transfer ownership of the tools in accordance with the MBST.
- Progressive tools: Payment for progressive tools (e.g. successor tools for die casting or plastic injection molding, etc.) does not take place until these tools are used in the production process.
- Change costs: Tool changes are paid off directly if the basic tool was also purchased directly.
- Adapters: These are always documented as sub-items of the basic tool and purchased directly.
- Forging tools: Daimler has ceased acquiring these tools. Reason: Rapid wear and a short service life would result in extremely high administrative expenses.

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# 2. The Tool Tracking Sheet (TTS)



#### 2.1 What is a TTS?



The TTS

is an envelope

of sorts.

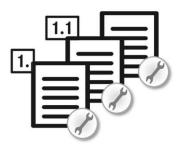
The TTS header includes all the key information on component parts.



The tool

Each tool is assigned to
just a single TTS.

Each individual tool
= main item



The tool change

Each tool change is assigned to

the individual tool

= sub-item

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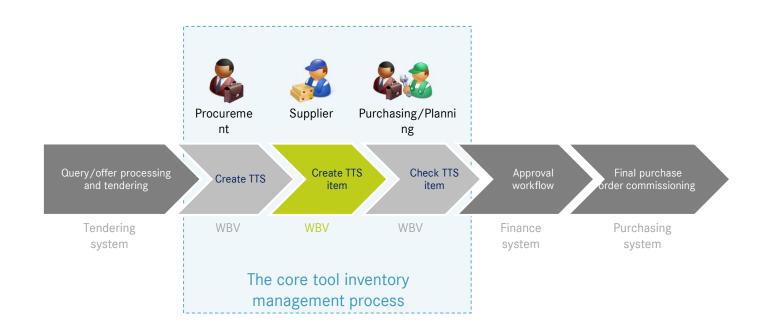


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# 3. The process



3.1 What does the overall tool procurement process look like?

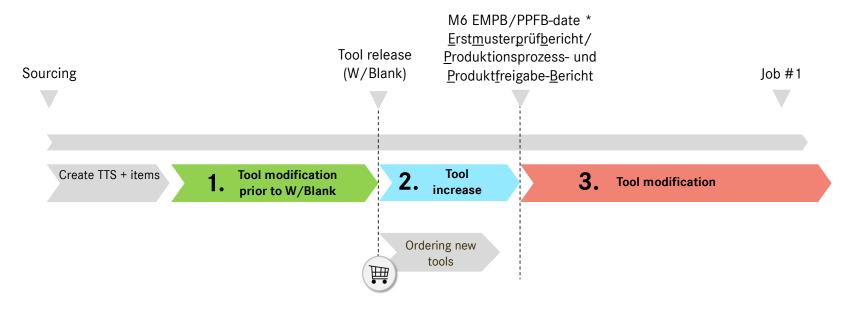


### 3. The process



#### 3.2 WBV change management

There are 3 different types and documentation differences of tool modifications within the WBV



till 2020 EMPB

#### 3. The process



#### 3.2 WBV change management

#### 1. Tool modification prior to W/Blank

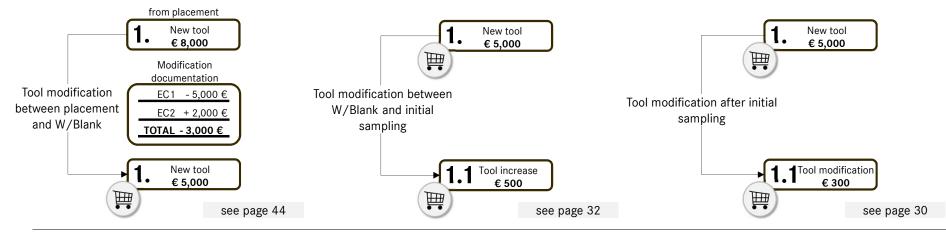
After placement, all tools documented in the SP/Pro source are transferred to the WBV or created manually. If the tool modification costs are already incurred **prior to tool release and order** of the new tools due to a modification (EC), these must be documented separately in the WBV. A separate area is provided for this:

#### 2. Tool increase

After the new tools have been negotiated and offered following tool release, the ordering process is generated. If tool modification costs are incurred prior to the official initial sampling (availability of tools M6 date) due to a modification (EC), these must be marked as subitem with the tool type "tool increase" in the TTS

#### 3. Tool modification

After official initial sampling (availability of tools M6 date), all tool modification costs due to a modification (EC) must be marked as **subitem** with the tool type "Tool modification" in the TTS.



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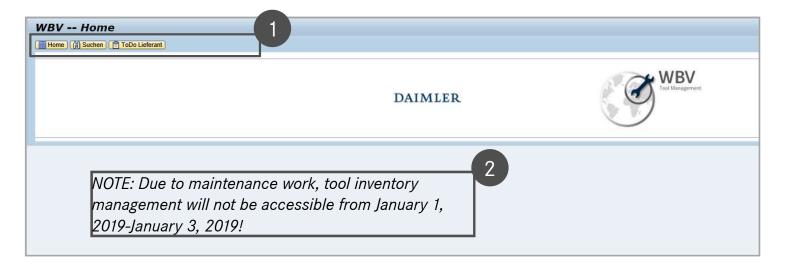
#### 4.1 Introduction to tool inventory management

#### Your Applications





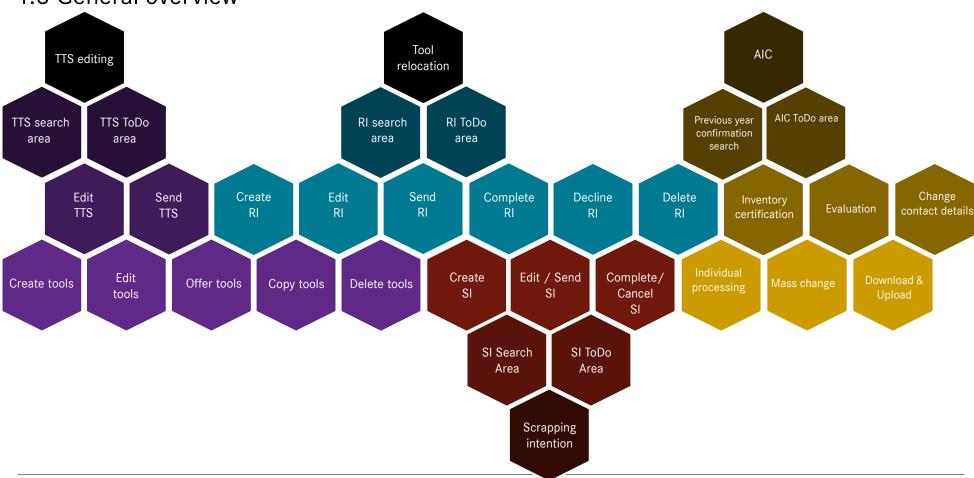
#### 4.2 What is on the home screen?



- Navigation bar
- 2 Display field for important system information



4.3 General overview





#### 4.4 What do the general function buttons do?

| Symbols                             | Explanation   |
|-------------------------------------|---|
| <b>\$</b>                           | Back  |
|                                     | Save  |
| PDF                                 | Show current view as a PDF  |
| 🗲 TTS zurück zu Einkauf zur Prüfung | Send TTS back to Purchasing for inspection  |
|                                     | Add   |
| î                                   | Delete  |
| <b>6</b>                            | Edit  |
| 6cr                                 | View  |
| B                                   | Filter function; columns can be filtered  |
| [ Kopieren                          | Copy function   |
| শ্ৰ Verlagerungsabsicht erstellen   | Create relocation intention   |
| 🔀 In den Angebortskorb              | Offer item: A tool item is populated with all mandatory fields and should be ordered such that it is binding. At this point, the item can no longer be edited |
| Aus dem Angebotskorb entfernen      | Remove the item from the offer basket. Necessary to correct/edit the TTS  |
|                                     | Selection of multiple items   |
| - 34:                               | Marking for mandatory fields  |
| Export 4                            | Show/export current view as an Excel file   |

- The new function is described in detail and compared to e-Docs in the "Offering Tools" chapter.
- If the cursor is moved to a symbol in tool inventory management, a mouseover description usually appears



#### 4.4 What do the general function buttons do?

| Symbols                                       | Explanation  |
|---|--|
| A Kontaktdaten Besitzbestätiger aktualisieren | Update the responsible supplier contact persons for annual inventory certification |
| Massenänderung                                | Mass documentation of identical feedback from physical inventory                   |
| Position(en) bestätigen                       | Complete the annual inventory certification for a tool                             |
| Verschrottungsintensität erzeugen             | Create scrapping intention   |
|   |  |
|   |  |
|   |  |
|   |  |
|   |  |
|   |  |
|   |  |
|   |  |

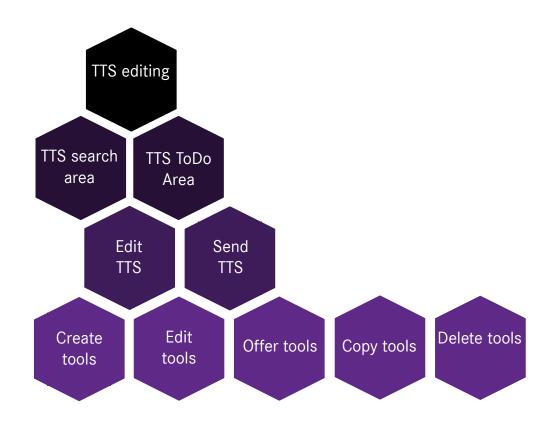
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|          |                               |                |



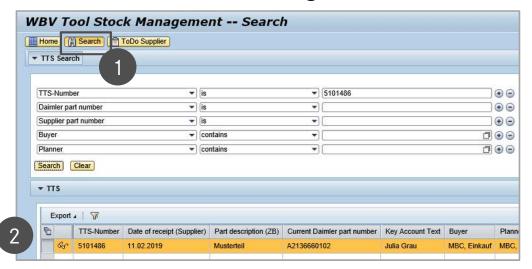
#### 5.1 Overview







#### 5.2 How do I find an existing TTS?



 In the search, ALL TTS documents with your registered supplier number are displayed, even those that cannot be edited!

- The "Search" → "TTS Search" button can be used to search for a TTS using adjustable **search criteria**.

  There are two different searches, "**TTS Search" and "Relocation Intention Search"**. Different pre-defined search options appear based on which function is selected.
- The results are displayed right in an overview.



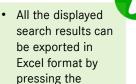


#### 5.3 Supplier to-do - What is a to-do basket?



 Only the TTS documents that need to be edited are displayed in the to-do basket!

- Pressing the "Supplier to-do" button displays all TTS documents that are listed under the registered supplier number for editing.
- In the My TTS tab, only YOUR TTS documents (based on user) are visible.
- The All TTS tab displays all TTS documents that are currently being edited by YOU and YOUR colleagues (based on supplier number).
- <Under the Modification documentation placement up to W/Blank release only TTS in which all tool items were not ordered after placement are visible.</p>
  Second a list on the second according to the second according t
  - → See also slide xy



"Export" button.





#### 5.4 How can I edit my TTS documents?



 A TTS that is NOT displayed in the todo area cannot be edited!

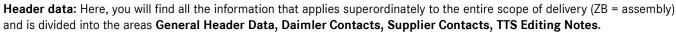
- Only TTS documents that are displayed in the "ToDo Supplier" tab can be edited. An active to-do is available to the user here.
- The TTS can be opened and edited directly by pressing the edit button (pencil).

#### 5.5 How is a TTS structured?





The following pages include detailed descriptions of which TTS header data has to be/can be populated



Item data: Here, you will find all tools and/or tool increases/tool modifications that are required to manufacture the scope of delivery.

**Modification documentation prior to W/Blank:** All tool modifications that are required from placement up to commissioning (W/Blank) of the item data (new tools) are located here. → Pure documentation!

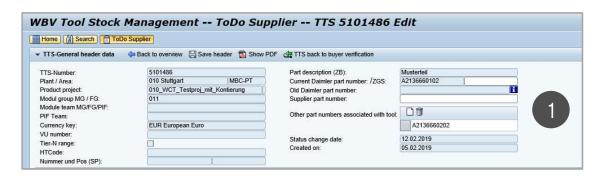
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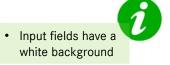
Edit TTS





#### 5.6 **Header data -** Editing general TTS header data







**General TTS header data:** Here, you will find all the information, pre-populated by Daimler, that applies superordinately to all package contents (ZB). The following fields can be added (optional):

| Field name                                | Explanation  | Field type |
|---|--|------------|
| Supplier part number                      | An internal supplier part number can be entered here   | optional   |
| Also use the tool kit for the item number | Additional Daimler item numbers can be entered here if the tool kit can be used for other item numbers.  Example: For 1+1-cavity tools, the item number of the component on the right can be entered here. | optional   |
| ZGS                                       | Drawing geometry status  | optional   |



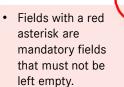


#### 5.7 **Header data** - Editing contact data











Daimler contacts: The fields have already been populated by the responsible buyer and cannot be edited.



**Supplier contacts:** The fields have already been populated by the responsible buyer. The authorized key account user can be changed here (for correction or forwarding).

| Field name          | Explanation  | Field type         |
|---------------------|--|--------------------|
| Key account user ID | The field is populated by the responsible buyer. If the incorrect contact person is entered, users can click on the selected symbol here to select a user. | Mandatory<br>field |

 If the right key account user cannot be selected, the user has to be registered under the supplier number in the supplier portal.





#### 5.8 **Header data -** TTS editing notes



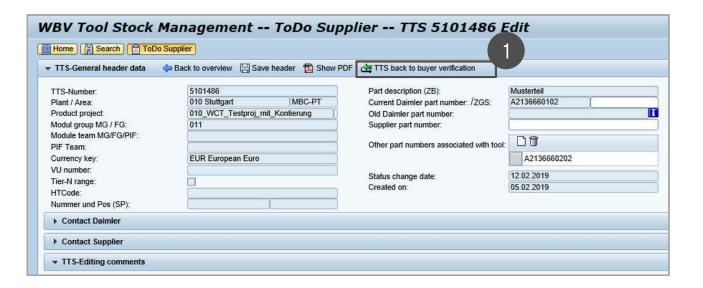
 Other options for attaching comments and files for each tool item are described later.

- Comments: Comments are displayed and can be created here.
- Attachments: Attachments are displayed and can be uploaded here.





#### 5.9 Header data - Sending TTS back to Purchasing



 After a TTS has been sent to Daimler, it can be viewed at any time using the search function.

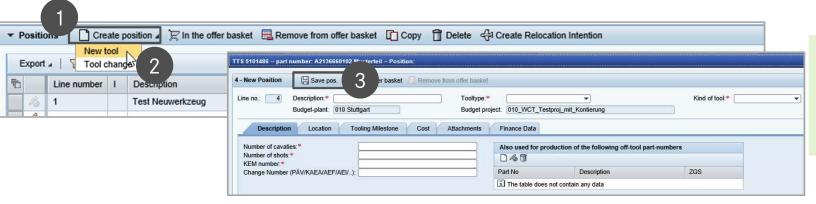


A TTS can be sent to Daimler by pressing the "**TTS back to buyer verification"** button. Some reasons for this can be the following: The supplier is of the opinion that the TTS is not needed, no action on the part of the supplier is required, etc. This moves the TTS from your to-do basket to the to-do basket of the responsible buyer.





#### 5.10 **Item data –** Creating a main/sub-item



 NEW: Newly created items can be saved even if some of the mandatory fields are empty.

- To create a new tool, press the "Create position" button.
- "New Tool" or "Tool Change" selection.
  To create a tool change, a main item must first be selected.
- Then, a new TTS item is created. The item can be saved by pressing the "Save pos," button, even if some of the mandatory fields are empty. All the tabs/fields that need to be populated are described in detail on the following slides.

 All the mandatory fields must be correctly populated for offer submission → see the chapter "Offering tools"





#### 5.11 **Item data** - Filling in basic data



| Field name                   | Explanation  | Field type      |
|------------------------------|--|-----------------|
| Tool/tool change description | Brief, concise description of the tool and component name (up to max. 40 characters). Examples: Voltage tool holder left/right, punch cutter holder, etc.                          | Mandatory field |
| Tool type                    | Select from selection list:  For the main items: New tool, progressive tool, low-value asset, jigs and fixtures/gauges.  For sub-items: Tool change, tool increase, tooling insert | Mandatory field |
| Kind of tool                 | Select from selection list: Primary forming plastic, Primary forming metal, forming tool, cutting tool   | Mandatory field |

When selecting the tool type and tool change/tool increase, the correct assignment is queried in a POP-UP. For the definition, see the chapter "Definition of tool change/tool increase"

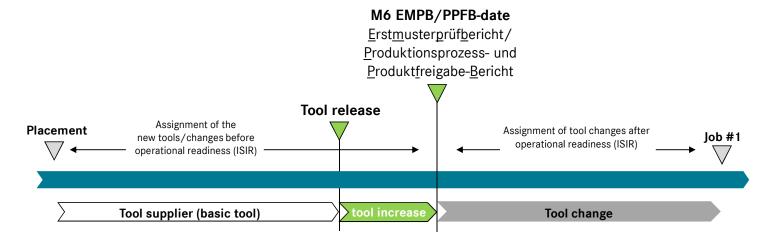
 For a description of all selectable tool types, see table in the chapter "Explanation of tool types"





#### 5.12 Definition of tool change/tool increase

- Tool changes after tool release up to the M6 ISIR date are commissioned with the tool type "Tool increase" (= tool increase => investments).
- Tool change costs cannot be created with the tool type "Tool change" (= tool change => overhead costs) until the basic tool is ready for operation (after the M6 ISIR date).







#### 5.13 Explanation of tool types

| Main/<br>Sub-item | Tool types                      | WBV<br>Abbreviation<br>s | Explanation/examples  |
|-------------------|---------------------------------|--------------------------|---|
| Main item         | New tool                        | NT                       | For a new tool - from sourcing or due to a change   |
| Main item         | Progressive tool                | PT                       | For progressive tools or capacity tools Progressive tools = Complete replacement of worn tools Capacity tools = Several tools are required simultaneously due to the high number of units |
| Main item         | Low-value asset collective item | LVACI                    | Pooling of several tools of the same type with a single value of max. 1000 euros each.  Examples: Mandrels, punching knife, blade etc.  |
| Main item         | Jigs and fixtures/gauges        | JFG                      | Amortized using the part price  |
| sub-item          | Tool change                     | TC                       | For a tool change due to a change after operational readiness; reconditioning, modification, with change resolution   |
| sub-item          | Tool increase                   | TI                       | For a tool change due to a change before operational readiness; reconditioning, modification, with change resolution  |
| sub-item          | Tooling insert                  | TIN                      | For inserts due to variance, follow inserts due to wear, etc.   |





#### 5.14 **Item data** – Description chapter



| Field name            | Explanation  | Field type      |
|-----------------------|--|-----------------|
| Number of cavities    | The number of cavities (No. of parts per work cycle) and tool design should be entered here.  Examples:  1+1-cavity→1 left + 1 right component part  2-cavity→2 identical component parts  1+1-cavity 2K→1 left + 1 right component part, including gating of 2nd component parts (4 cavities) | Mandatory field |
| Number of shots       | The maximum number of cycles (per lifetime) of the manufacturing equipment (for all types of tool) should be entered here.   | Mandatory field |
| KEM number<br>PAM/YAP | Engineering change notice number:  Daimler organizational tool for showing the complete reproducible history of a product's construction state → Provided by the development department  |                 |
| Change number         | Mandatory field for any tool change and new tools needed due to a change request.  | <b>e</b>        |
| off-tool part numbers | The Daimler part numbers for single parts that are produced with the tool are entered here.  | Optional        |

- For main items, the "Engineering Change Notice No." field is a mandatory field, and "Change Number" is an optional input field
- For sub-items, the field "Engineering Change Notice No." is an optional input field, and "Change Number" is a mandatory field





#### 5.15 **Item data** – Location chapter



| Field name        | Location of tool operation   | Field type      |
|-------------------|--|-----------------|
| Name              | The tool production/application location data <b>must</b> be entered in these fields (for USA, additional input of state/counties required) and maintained until tools are scrapped. | Mandatory field |
| Street + number   |  | Mandatory field |
| ZIP (Postal code) | Location changes must be reported in a relocation intention (RI) in a timely manner (e.g. at   | Mandatory field |
| City              | least 6 months in advance). A relocation must <u>not</u> be carried out without <u>prior</u> approval from Daimler.  | Mandatory field |
| Country           |  | Mandatory field |
| Field name        | Tool manufacturer  | Field type      |
| Name              |  | Mandatory field |
| Street + number   | The tool manufacturer's data should be entered in these fields.  | optional        |
| ZIP (Postal code) |  | optional        |
| City              |  | Mandatory field |
| Country           |  | Mandatory field |

- The process for creating relocation intentions is described in chapter 6.
- The inventory number and supplier part number are displayed in the assets accounting area.





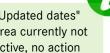
5.16 **Item data** – Tooling Milestone chapter



| Field name                           | Explanation  | Field type      |
|--------------------------------------|--|-----------------|
| Tool leadtime in weeks               | The production time for the tool should be entered here in calendar weeks.   | Mandatory field |
| M1 kick-off                          | Date of commissioning, format = yyyy-mm-dd   | Mandatory field |
| M2 Machine processing started        | Date of the start of processing, format = yyyy-mm-dd   | Mandatory field |
| M3 1st part off tool                 | Datum of the first off-tool parts, format= yyyy-mm-dd On this date, Daimler Assets Accounting sends the inventory labels of the tools. These must be affixed to the tool.  | Mandatory field |
| M5 begin tool transfer               | Delivery date for 0 series Format = yyyy-mm-dd   | Optional        |
| M5 end tool transfer                 | Date of Start/End tool relocation, format = yyyy-mm-dd   | Optional        |
| M6 EMPB/PPFB-date<br>(bis 2020 EMPB) | Date of $\underline{\underline{F}}$ rst $\underline{\underline{m}}$ uster $\underline{\underline{p}}$ rüf $\underline{\underline{b}}$ ericht/ $\underline{\underline{P}}$ roduktionsprozess- und $\underline{\underline{P}}$ rodukt $\underline{\underline{f}}$ reigabe- $\underline{\underline{B}}$ erichtes, format = yyyy-mm-dd | Mandatory field |

 If a TTS sub-item is created with the tool type "Tool increase", the newly entered "M6 date" in the "Updated dates" area is also shown in the TTS main item at a later stage (see marking).

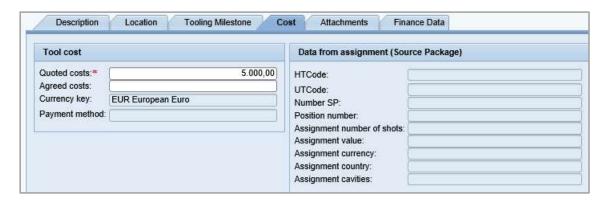
• "Updated dates" area currently not active, no action necessary!







### 5.17 **Item data** – Costs chapter



 In the "Data from source package" area, information from the source package is displayed (if sourcing is done using the SP).

| Field name   | Explanation  | Field type      |
|--------------|--|-----------------|
| Quoted costs | The quoted costs should be entered here (no decimal values possible, no negative amounts possible).  | Mandatory field |
| Agreed costs | The costs negotiated with Daimler can be optionally entered here. These can be subsequently changed by Daimler depending on the situation. | optional        |





### 5.18 **Item data** – Attachments chapter



| Field name          | Explanation  | Field type |
|---------------------|--|------------|
| Attachments         | Pressing the "Durchsuchen" button lets users search for files on the drive and pressing "Upload" adds them to this tool or this tool change. | optional   |
| Additional comments | Pressing the paper symbol (add) opens a text field where an item comment can be created.   | optional   |

Created comments/attac hments can then no longer be deleted





### 5.19 **Item data** – Finance Data chapter



All available procurement data is displayed in the "Finanzdaten" tab.





### 5.20 How can I copy items?



• Several items
can be selected
by pressing the
Ctrl button
(keyboard) +
marking the
items or
pressing the
"Select All,
Deselect All"
symbol

Export | | | |

Select All

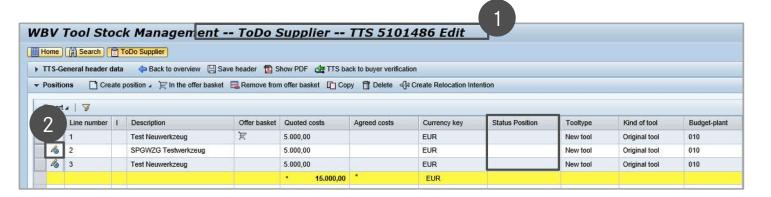
Deselect All

- Only TTS documents that are displayed in the "ToDo Supplier" tab can be edited.
- Mark the item to be copied.
- Press the "Copy" button.
- A pop-up window opens. Answer the question with Yes. Now, the selected item is created as a new item (main item or sub-item) with all the information under the consecutive item number.





#### 5.21 How can I edit an item?



- Only TTS documents that are displayed in the "ToDo Supplier" tab can be edited.

  In addition, the item must NOT have any entry in the "Status Position" column and must not be in the offer basket!

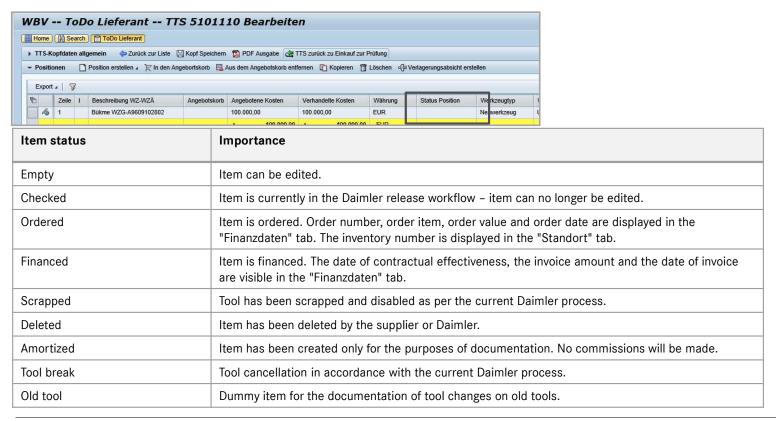
  Items with the status of verified, ordered, financed etc. CANNOT be edited!
- The item can be opened and edited directly by pressing the edit button (activated pencil symbol).

- A TTS that is NOT in the to-do basket cannot be edited!
- Using the search, a TTS can be opened only in read mode.





5.22 Which item status types are available in tool inventory management?

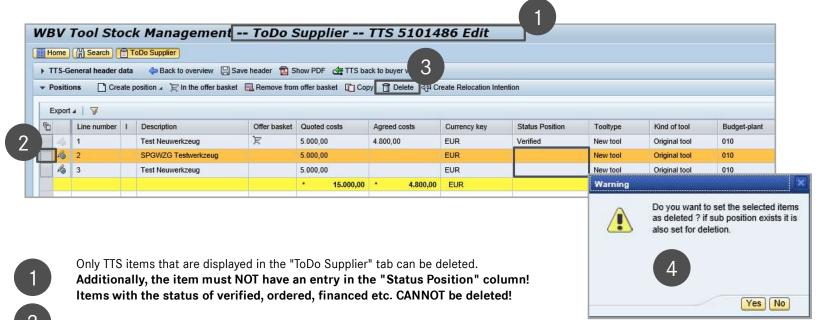


 The processing of an item is only possible if the status is "Leer".
 Afterwards, an item can only be opened in read mode.





5.23 How can I delete an item?



- An overview of all status types is described in detail in the previous chapter.
- Deleted items are provided with the delete code and also receive the "Gelöscht" item status. This makes it always easy to trace who has deleted something.

3 Press the "Delete" button.

Mark the item to be deleted.

A pop-up window opens. Answer the question with Yes. The marked item is now deleted.

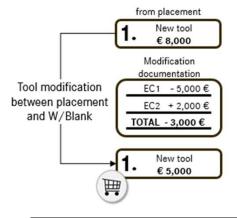




# 5.24 Explanation of tool modifications from placement up to W/Blank release

### 1. Tool modification prior to W/Blank

After placement, all tools documented in the SP/Pro source are transferred to the WBV or created manually. If the tool modification costs are already incurred **prior** to tool release and order of the new tools due to a modification (EC), these must be documented separately in the WBV. A separate area is provided for this:



#### Notes:

The documentation of tool modification costs on this area gives a better overview of all modifications prior to W/Blank release.

Commissioning is carried out via the new tool (basic item +/- tool modification prior to W/Blank) in standard.

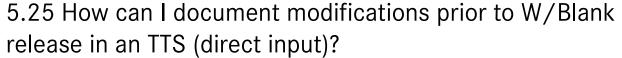
For the documentation of tool modifications prior to W/Blank release, there are **2 different options**:

- 1. Direct input for each TTS (see from page 45)
- 2. Mass input per up/download (see from page 49)

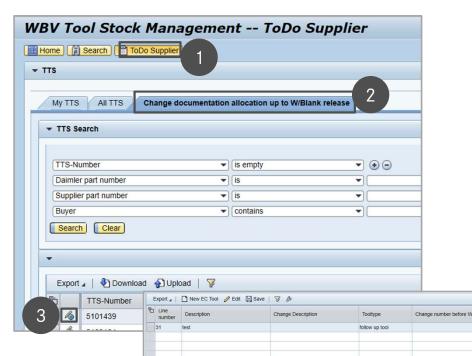
The documentation can only be produced for TTS items **WITHOUT commissioned status** 







- 1 Tab Supplier to-do
- Tab Modification documentation placement up to W/Blank release
- The TTS can be opened to document modifications via the Edit button (activated pen symbol)
- 4 The input dialog opens





As soon as at least one item has been offered in a TTS and it is present in the ordering process at Daimler, the TTS is no longer displayed here. Then, the documentation of tool modifications is only possible via subitems (tool increase/tool modification)





# 5.25 How can I document modifications prior to W/Blank release in an TTS (direct input)?



- All created new tool items are displayed. Then mark the tool item(s) affected by the modification (multiple selection possible with Ctrl key) and press "Edit" (pen symbol)
- Now, the corresponding white-highlighted mandatory input fields must be filled.
- 3 Save to store input

| Field name                           | Explanation   | Field type            |
|--------------------------------------|---|-----------------------|
| Description of modification          | Brief description of modified contents, e.g. "new variant"  | Mandatory input field |
| Modification costs (EC) offered      | Here, the tool modification costs must be entered for each tool (delta costs for the standard values). Entry of reduced costs or extra costs possible (+/-) | Mandatory input field |
| Modification number prior to W/Blank | Modification number at Daimler  | Mandatory input field |

- EC documentation of WZL costs confirmed in ctime must be confirmed for the particular tool affected (delta costs)
- If the EC affects tools from several TTS, please use the Download/Upload function described on page 49

Modifications prior to W/Blank



5.26 How can I document a new tool a TTS (direct input) after the placement due to a modification prior to W/Blank release



The new tool
MUST
ADDITIONALLY be created fully as
NEW with all mandatory input fields prior to submission of tender. See also page 30 (create main/subitem).

Select new EC tool, line number N.. Is created

2

Now, the corresponding white-highlighted mandatory input fields must be filled.

3

Save to store input

| Field name                           | Explanation   | Field type            |
|--------------------------------------|---|-----------------------|
| Description                          | Brief description of the new component part/tool , e.g. "Cast tool holder left"   | Mandatory input field |
| Description of modification          | Brief description of modified contents, e.g. "new variant"  | Mandatory input field |
| Tool type                            | Selection from dropdown selection   | Mandatory input field |
| Modification number prior to W/Blank | Modification number at Daimler  | Mandatory input field |
| Modification costs (EC) offered      | Here, the tool modification costs must be entered for each tool (delta costs for the standard values). Entry of reduced costs or extra costs possible (+/-) | Mandatory input field |

The documentation on this area merely gives a better overview of all modifications prior to W/Blank release





5.27 Where do I see my documented modifications prior to W/Blank release in a TTS?

| 1000 | 115-6       |            | des dete  | <b>⊕</b> Back                |               | Show PDF 👍 1          | TO 5 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - |                   |                 |               |               |              |                          |
|------|-------------|------------|-----------|------------------------------|---------------|-----------------------|--|-------------------|-----------------|---------------|---------------|--------------|--------------------------|
| *    |             | eneral hea |           |                              | earn-season.  |                       |  | 04/07/2004/0      |                 |               |               |              |                          |
|      | Positio     | ns _       | Create    | osition , Ph. ask            | et 📃 Rem      | ove from offer basket | Copy Delete                                | Create Relocation | Intention       |               |               |              |                          |
|      | Export      | 1 8        |           |                              |               |                       |  |                   |                 |               |               |              |                          |
| Ą    | _           | Line nun   | ber I     | Description                  | Offer         | Quoted costs          | Agreed costs                               | Currency key      | Status Position | n Tooltype    | Kind of tool  | Budget-plant | Inventory number         |
| ı    | 16          | 1          |           | Test Hauptposition A         |               | 51.000,00             | 40.000,00                                  | EUR               |                 | New tool      | Original tool | 065          |                          |
| П    | 16          | 2          |           | Test Hauptposition B         |               | 51.000,00             | 40.000,00                                  | EUR               |                 | New tool      | Original tool | 065          |                          |
| Ī    | 16          | 3          |           | Test Hauptposition C         |               | 51.000,00             | 40.000,00                                  | EUR               |                 | New tool      | Original tool | 065          |                          |
|      | 16          | 4          |           | Test Hauptposition D         |               | 51.000,00             | 40.000,00                                  | EUR               |                 | New tool      | Original tool | 065          |                          |
|      | 6           | 5          |           | Test Hauptposition A         |               | 51.000,00             | 40.000,00                                  | EUR               |                 | New tool      | Original tool | 065          |                          |
| Г    | 6           | 6          |           | Test Hauptposition A         |               | 51.000,00             | 40.000,00                                  | EUR               |                 | New tool      | Original tool | 065          |                          |
|      |             |            |           |                              |               | * 306.000,00          | • 240.000,00                               | EUR               |                 |               |               |              |                          |
| M    |             |            |           |                              |               |                       |  |                   |                 |               |               |              |                          |
| H    |             |            |           |                              | $\overline{}$ |                       |  |                   |                 |               |               |              |                          |
|      | Change      | e docume   | ntation a | location up to W/Blank relea | se            |                       |  |                   |                 |               |               |              |                          |
|      | Export      | ı l ji d   | elete     | 7                            | _             |                       |  |                   |                 |               |               |              |                          |
| 두    | Line        |            | 1         |                              |               |                       | 111  |                   |                 |               |               |              |                          |
|      | Num<br>(EC) | ber I      | Status    | (EC) Description (EC)        |               |                       | Change Description                         | n (EC)            |                 | Tooltype (EC) |               | Cha          | nge number before W/Blan |
|      | 1           |            |           | Test Hauptposition           | 4             |                       | FormänderunganK                            | anteX             |                 | New tool      |               | 4710         | )-01                     |
|      | 1           | Û          | Delete    | Test Hauptposition           | 4             |                       |  |                   |                 | New tool      |               | 6            |                          |
|      | 1           |            |           | Test Hauptposition           | 4             |                       |  |                   |                 | New tool      |               | 1000         | 001                      |
|      | 2           |            |           | Test Hauptposition           | 3             |                       |  |                   |                 | New tool      |               | 5            |                          |
|      | 2           |            |           | Test Hauptposition           | 3             |                       |  |                   |                 | New tool      |               | 1000         | 001                      |
|      | 3           |            |           | Test Hauptposition           |               |                       |  |                   |                 | New tool      |               | 8            |                          |
|      |             |            |           | Test Hauptposition           |               |                       |  |                   |                 |               |               |              |                          |

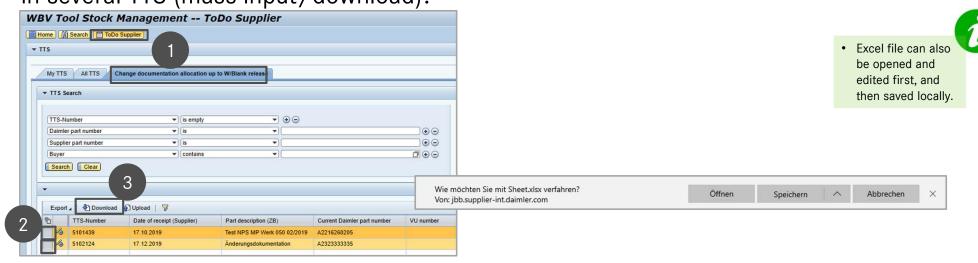
After conversion of new tools to W/Blank incl. all modifications from the separate documentation area (2) has been completed, extra/reduced costs must be transferred to the associated TTS items manually. Then, the new tools can be offered (see S.52 "How can I offer an item as binding?"

- To see documented modifications prior to W/Blank release, open a TTS as normal via the search function or the to-do area (My/All TTS)
- For modifications prior to W/Blank release, there is a separate area. The documented modification is always given the same line number as the associated basic item. Unique allocation is thus possible.





5.28 How can I document modifications prior to W/Blank release in several TTS (mass input/download)?



- Tab Supplier to-do
  Tab Modification documentation placement up to W/Blank release
- Mark the TTS affected by the modification (multiple selection possible with Ctrl button)
- An Excel file is created using the "Download" button. Please save and open the file locally via the query (do not modification the file format; the file designation may be modified).





5.28 How can I document modifications prior to W/Blank release in several TTS (mass input/download)?

| A          | В                           | С             | D                    | E         | F                   | G                | Н                | 1                      | J                       | K                             | L                      | M                                | N                    | 0          |
|------------|-----------------------------|---------------|----------------------|-----------|---------------------|------------------|------------------|------------------------|-------------------------|-------------------------------|------------------------|----------------------------------|----------------------|------------|
| TTS-Number | Current Daimler part number | r Line number | otion                | VU number | Nummer und Pos (SP) | Item number (SP) | Assignment value | Old Change description | Old Char her before W/B | lank Old Offered change costs | New Change Description | New Change number before W/Blank | Offered change costs | s Currency |
| 5101439    | A2216260205                 | 31            | 1                    |           |                     |                  |                  |                        | 2                       |                               |                        |                                  | 3                    | EUR        |
|            |                             |               |                      |           |                     |                  |                  | FormänderunganKan      | 4710-01                 | 3522.00                       |                        | ,                                | 3                    |            |
| 5102124    | A2323333335                 | 1             | Test Hauptposition A |           |                     |                  |                  | teX                    | 100001                  | 578.00                        | modification tool      | 123456                           | 500                  | 00 EUR     |
| 5102124    | A2323333335                 | 2             | Test Hauptposition B |           |                     |                  |                  |                        | 5<br>100001             | 65.00<br>478.00               |                        |                                  |                      | EUR        |
| 5102124    | A2323333335                 | 3             | Test Hauptposition C |           |                     |                  |                  |                        | 8<br>100001             | 76.00<br>378.00               |                        |                                  |                      | EUR        |
| 5102124    | A2323333335                 | 4             | Test Hauptposition D |           |                     |                  |                  |                        | 9<br>100001             | 40.00<br>278.00               | modification A side    | 123456                           | 350                  | 00 EUR     |
| 5102124    | A2323333335                 | 5             | Test Hauptposition A |           |                     |                  |                  |                        |                         |                               |                        |                                  |                      | EUR        |
| 5102124    | A2323333335                 | 6             | Test Hauptposition A |           |                     |                  |                  |                        |                         |                               |                        |                                  |                      | EUR        |
|            |                             |               |                      |           |                     |                  |                  |                        |                         |                               |                        |                                  | 850                  | 0          |
|            |                             |               |                      |           |                     |                  |                  |                        | Input fields for ne     | ew modification               | documentatio           | n                                |                      |            |

Display section (blocked for input) The selected TTS with all entered new tools, including standard costs from Source Package/ProSource, are displayed here

Display section (blocked for input) All previous documented modifications from placement up to W/Blank release are displayed here The following mandatory input fields must be completed:

| Field name                           | Explanation   | Field type            |
|--------------------------------------|---|-----------------------|
| Description of modification          | Brief description of modified contents, e.g. "new variant"  | Mandatory input field |
| Modification number prior to W/Blank | Modification number at Daimler  | Mandatory input field |
| Modification costs offered           | Here, the tool modification costs must be entered for each tool (delta costs for the standard values). Entry of reduced costs or extra costs possible (+/-) | Mandatory input field |

Save Excel file; Please save the file locally via the query (do not change the file format; the file designation may be modified)







5.28 How can I document modifications prior to W/Blank release in several TTS (mass input/upload)?





- It is not necessary to mark a TTS number in order to upload. In the selected Excel table, the documented modifications are assigned automatically.
- Display of uploaded modification documentation identical to the description on page 48

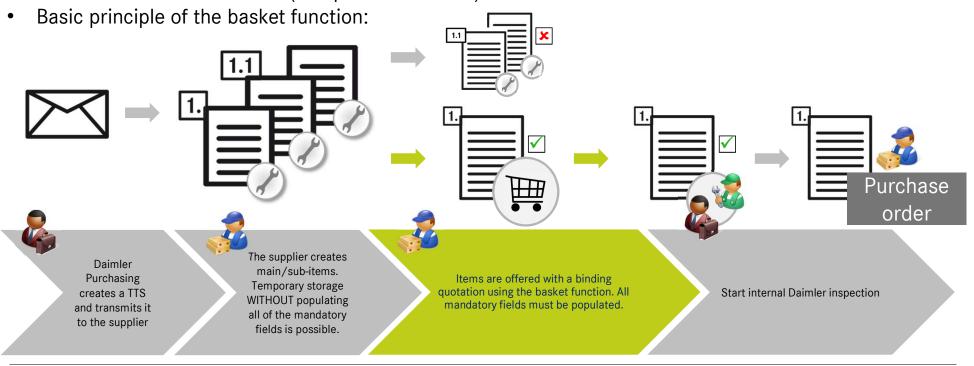
- Tab Supplier to-do
  Tab Modification documentation placement up to W/Blank release
- 2 Press the "Upload" button
- Select locally saved Excel file (created as described on page 51) using the "Search" button and then load to the WBV via "Upload".





### 5.29 How can I offer a binding quotation for an item?

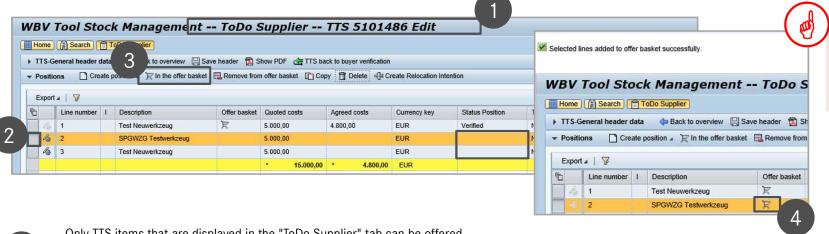
This involves a new function (compared to e-Docs)







5.29 How can I offer a binding quotation for an item?



 A fault message appears here if all mandatory fields are not populated

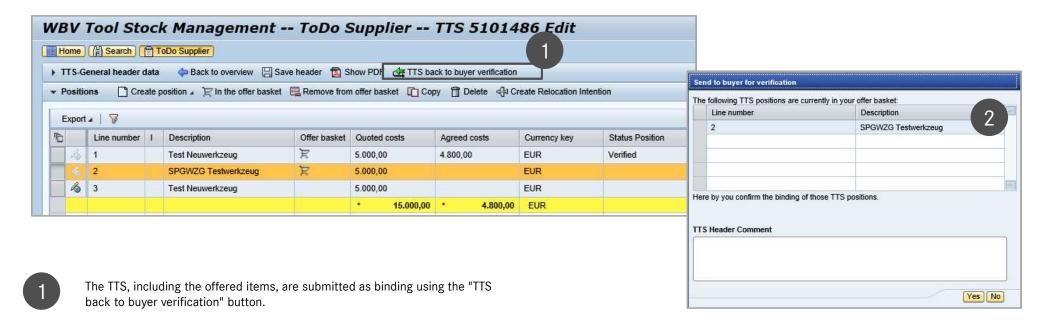
- Only TTS items that are displayed in the "ToDo Supplier" tab can be offered Additionally, the item must NOT have an entry in the "Status Position" column! Items with the status of verified, ordered, financed etc. CANNOT be offered again!
- 2 Mark the desired item.
- Press the "In the offer basket" button.
- 4 After all mandatory fields have all been successfully validated, the item gets an "Offer basket" icon.

 The basket function can also be selected directly while an item is being edited





5.30 How can I finally submit the offered items to Daimler?



A POP UP of all offered items also appears, including a comment option.

Only the items marked with a basket are considered by Daimler during the follow-up process. The items not marked with a basket can be edited further at a later time.





#### 5.31 How can I undo an offer?





If one or more items are not be offered, the process must be undone by pressing the "Remove from offer basket" button. To do so, the TTS must be displayed in the "ToDo Supplier" tab.

Additionally, the item must NOT have an entry in the "Status Position" column! Items with the status of verified, ordered, financed etc. can no longer be changed!

### Contents

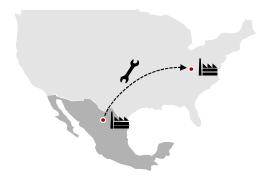


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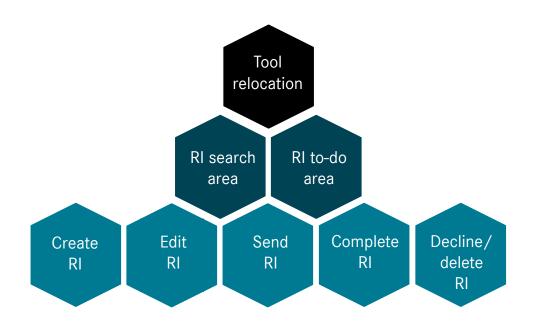
#### 6.1 What is tool relocation in tool inventory management?

- Relocation refers to a long-term change to the location of tool operation.
- In particular, **physical cross-border relocations** trigger extensive tax-related obligations. Therefore, all cross-border (including temporary / transient) relocations for the purposes of production at another location must be reported using a relocation intention (RI).
- The obligation of valid inventory documentation (Daimler fixed assets) as well as the fulfillment of international tax-related obligations cause the relocation process to be launched.
- The relocation process must be started by the supplier proactively and in a timely manner (6 months beforehand, as per MBST).
- A physical relocation must <u>not</u> be carried out without <u>prior</u> approval from Daimler.
- A relocation intention can only be initiated using tool inventory management if this item has already been ordered. For location adjustments for non-ordered items, get in touch with your purchasing agent.
- You can find important information and instructions on sales tax for tools in the Supplier Portal: Daimler download area Tools





#### 6.2 Overview



RI = Relocation intention





6.3 How do I find an existing relocation intention?



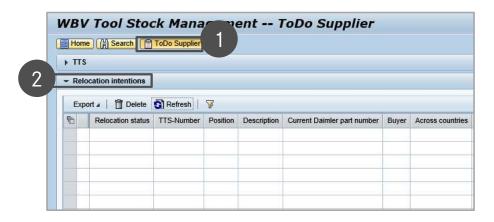
 In the search, ALL relocations for the registered supplier number are displayed, even those that cannot be edited!

- The "Search" → "Relocation intention search" button can be used to search for relocations using adjustable **search criteria**.
- The results are displayed right in an overview.





6.4 Supplier to-do – Where are my pending relocations?



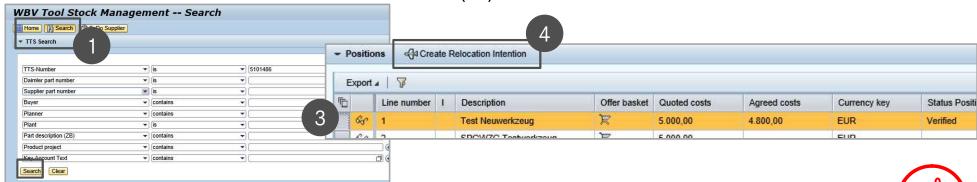
Only the relocations that need to be edited are displayed in the to-do basket!

- All the displayed search results can be exported in Excel format by pressing the "Export" button.
- Pressing the "ToDo Supplier" button displays all relocation intentions that are listed under the registered supplier number for editing.
- Open "Relocation intentions" to display the block.





6.5 How can I create a relocation intention (RI)?



Access the relevant TTS using the "Search"  $\rightarrow$ "TTS Search" button.

TTS-Number Date of receipt (Supplier) Part description (ZB) Current Daimler part number Key Account Text Buyer

- 2 Open the TTS.
- Mark the tool item to be relocated.
- Press the "Create Relocation Intention" button.  $\rightarrow$  A relocation intention opens (see next slide).

MBC, Einkauf

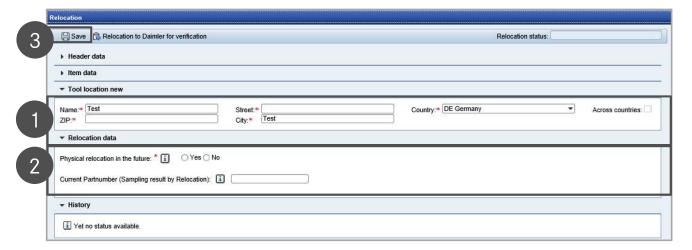
 The tools to be relocated MUST be opened from the TTS Search directly (replaces the "Request TTS service" from e-Docs!)

- TTS





### 6.5 How can I create a relocation intention (RI)?



- Enter the new location of tool operation.
- Populate the information for the relocation. You will be led through the entry screen according to the entries.
- 3 Save the relocation intention (store temporarily).

- Temporary storage
   WITHOUT populating
   all of the mandatory
   fields is possible at
   any time until the
   time of submission.
- The corresponding mandatory fields are validated only when the relocation intention is transmitted to Daimler.
- After an RI has been saved, it can be found in the RI to-do basket until it is fully edited or completed.





6.6 How can I edit an existing relocation intention (RI)?



- The current status of the relocation request is displayed in the relocation status column.
- For a description of the individual status types, see the next slide.

- Select the RI in the to-do area.
- Mark the RI to be edited and open it using the "pencil symbol".
- 3 Edit the RI.





### 6.7 What are the different status types?

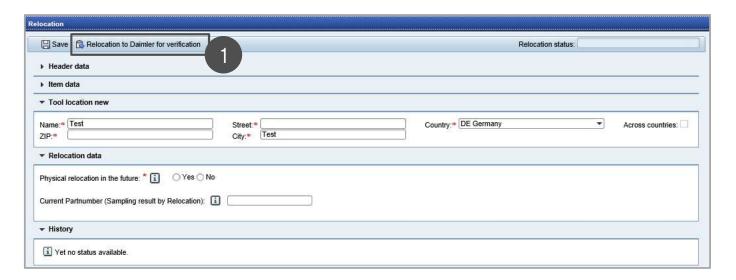


| Item status                  | Importance   |
|------------------------------|--|
| Intention                    | The RI is created; however, it has not yet been sent to Daimler. In this status, editing can only be done by the supplier.   |
| Draft JBB (AIC)              | The RI has been created as part of the annual inventory certification; however, it has not yet been sent to Daimler. In this status, editing can only be done by the supplier. It is ONLY possible to complete the annual inventory certification by sending this RI to Daimler. |
| In verification              | The RI is currently being reviewed by Daimler.   |
| for confirmation by supplier | RI reviewed by Daimler; final review must be completed by the supplier (date of relocation completion entered).  |
| completed                    | RI completed →No open to-dos   |
| cancelled                    | RI has been declined/canceled, either during the internal Daimler inspection or during the final inspection by the supplier   No open to-dos   |





6.8 How can I send a relocation intention (RI) to Daimler?

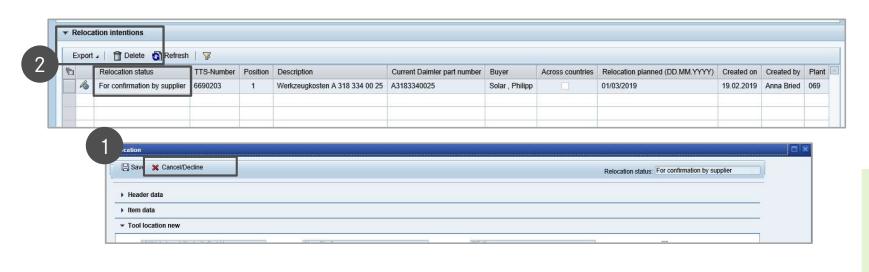


Transmit RI to Purchasing. The corresponding mandatory fields have been validated. A fault message appears if all mandatory fields are not populated.





6.9 How can I decline/delete a relocation intention (RI)?



 Items in the to-do basket can also be filtered according to status types using the "filter function" (funnel symbol).

- A relocation intention can only be canceled/declined if it is in the "for confirmation by supplier" relocation status. To do so, the RI must be opened ("pencil" symbol) and the "Cancel/Decline" button pressed.
  - → This changes the status of the RI to "Cancelled".
- It is only possible to delete the RI from the RI overview in the "Intention" or "Draft JBB" status. To do so, a corresponding item must be marked and removed using the delete function ("delete" symbol).
  - → This removes the RI from the overview.

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### 7.1 What is an annual inventory certification?

- The **a**nnual **i**nventory **c**ertification (AIC) is an online inventory of tools owned by Daimler or subsidiaries of Daimler that are in use at the supplier's location.
- As part of the inventory certification, the supplier confirms that:
  - 1. The tool is present at the registered tool location, as per Daimler documentation.
  - 2. The tool is marked as the property of Daimler.



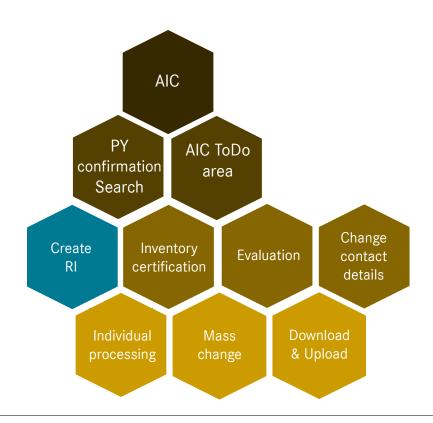


7.2 What does the overall documentation process for inventory certification look like?





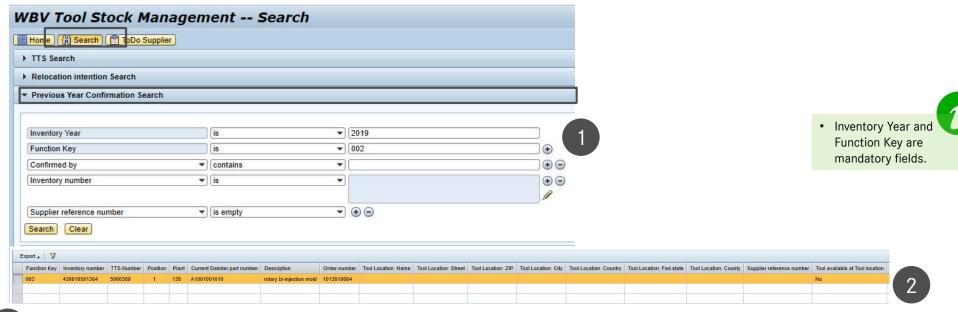
#### 7.3 Overview







7.4 Where can I find prior year confirmation details?



The results of the annual inventory certification from previous year can be found using the "Search" > "Previous Year Confirmation Search" section.

Details of confirmation results are displayed





#### 7.5 Where can I access the AIC?



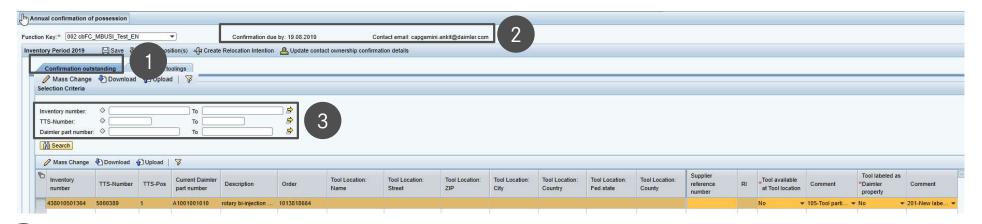


- The results of the annual inventory certification are to be documented using the "ToDo Supplier" → "Annual inventory certification (AIC)" button.
- The corresponding entry is selected under "Function key". As part of the preparation for the inventory certification, the function key is shared with the supplier's contact person in advance by the respective Daimler asset accountant in the contact letter.





#### 7.6 Where do I document the AIC?

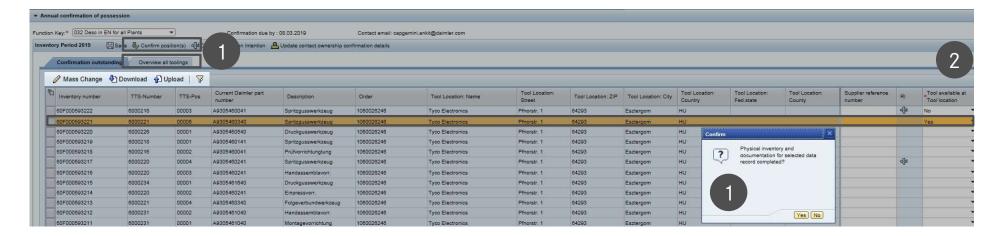


- All tools listed with an inventory number for which inventory certification (stocktaking) is to be documented are listed under "Confirmation outstanding".
- The latest inventory certification deadline for all tools is specified in the "Certification due by" field. A "Contact email" address is stored for possible queries.
- Individual assets can be easily selected using selection conditions "Inventory number", "TTS-Number" or "Daimler part number".





7.7 How do I record the results of the AIC?

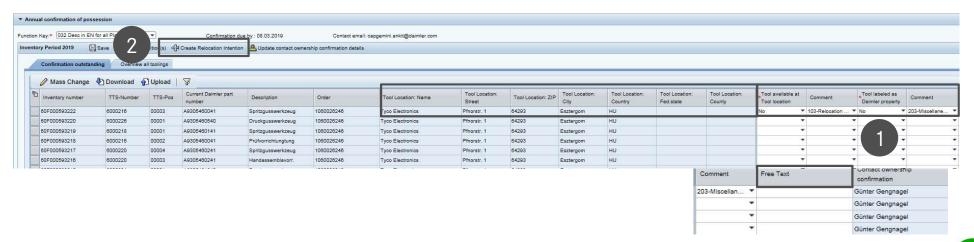


- The results of the physical stocktaking should be recorded at the inventory number level. If all mandatory fields are completely populated, they can be finally confirmed for the marked item. The marked tool is removed from the "Confirmation outstanding" tab using "Confirm position(s)". The data record, including the entries that have been made, is still visible under "Overview all toolings".
- The entries from the physical inventory can be called up and edited by **all users** of the supplier who possess authorization. The name of the editor is documented.





7.8 How do I record the results of the 1st AIC inquiry?



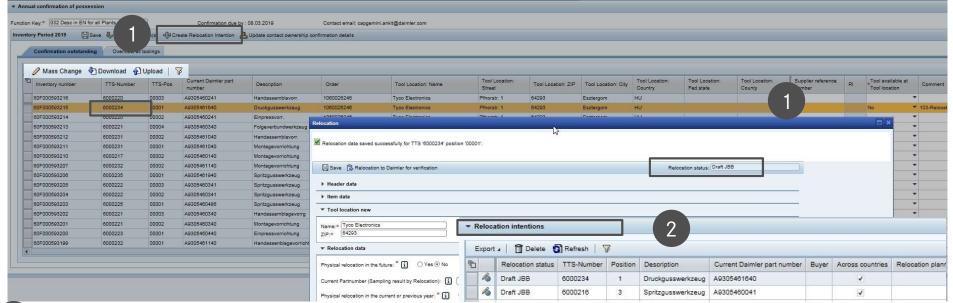
- A Yes or No can be selected via drop-down menu in the "Tool available at tool location" field for documenting physical inventory. If No is selected, a reason must be stated in the commentary field "Comment" using the selectable comment key. If the "Miscellaneous" comment key is chosen, a further explanation is also to be entered in the "Free Text" column.
- In addition, in the event of feedback with comment key 103, a relocation intention MUST be initiated (provided that one does not yet exist)! → see next slide
- The location of tool operation is transferred from the TTS item (for tools documented in tool inventory management) and made available for validation.
- The location of tool operation can only be changed through the relocation process.







#### 7.9 How do I create an RI from the AIC?

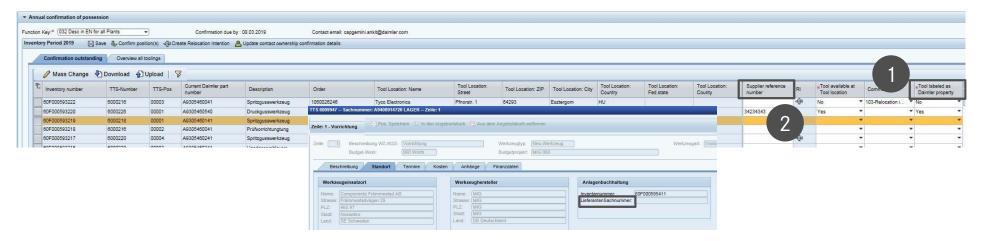


- WITHOUT an initiated relocation intention (RI), the JBB for this item **CANNOT** be completed and remains in the "Outstanding confirmation" tab as a to-do (until the RI has been transmitted to Daimler). For this purpose, the corresponding item must be marked and the "**Create Relocation intention**" button must be enabled.
- For tools with a TTS, the tool location entries can be temporarily stored with the status "Draft JBB" and further edited from the "Relocation intentions" tab. For tools without a TTS, the relocation request is sent directly to Daimler for validation. Tool location information of RIs in status completed are considered in the next inventory period.





7.10 How do I record the results for indicating the tools?



- A Yes or a No should be selected via drop-down menu in the "Tool labeled as Daimler property" field during documentation of the physical inventory. If No is selected, a reason must be noted in the commentary field "Comment" using the selectable comment key. If the "Miscellaneous" comment key is chosen, a further explanation is also to be entered in the "Free Text" column.
- Optionally, a unique identification number or reference from the supplier system can be entered in the field "Supplier reference number", which is able to simplify the identification of the tool in the supplier's internal system. The entry is also stored in the respective TTS position, and during subsequent stocktaking, it will be displayed then as well.





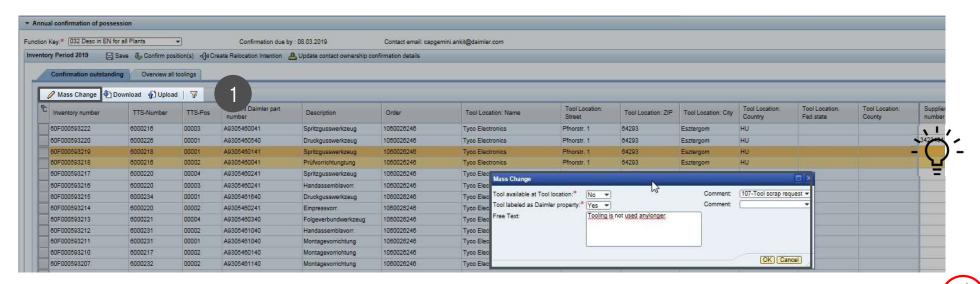
#### 7.11 Which comments are available?

| Comments | Description                                | Please note   |
|----------|--|---|
| 101      | Tool already scrapped                      |   |
| 102      | Tool not found at the tool location        |   |
| 103      | Intention for relocation                   | Relocation intention (RI) should be created and sent if it has not already been yet.  It is only possible to complete the AIC for the item if the RI is appropriately edited. |
| 104      | Other                                      | Further explanations should be noted under "Free text".   |
| 105      | Installment                                | Tool has not yet been paid for or has only been partially paid for.   |
| 106      | Change supplier number                     | Further details (new supplier number) should be noted under "Free text".  |
| 107      | Intention for tool scrapping               |   |
| 201      | New inventory label required               |   |
| 202      | Marking not possible for technical reasons |   |
| 203      | Other                                      | Further details should be noted under "Free text".  |





7.12 How do I record identical feedback?





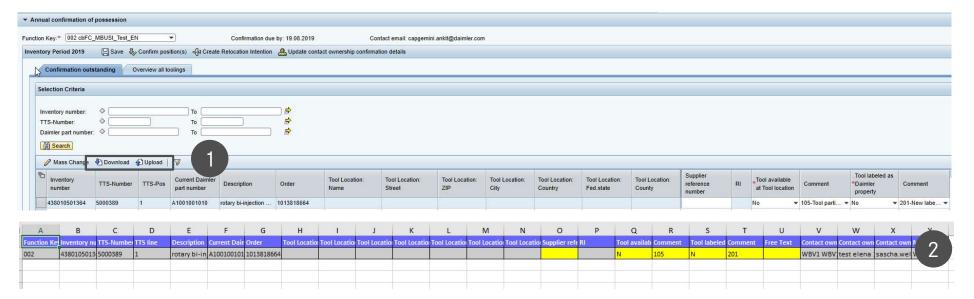
Identical physical inventory results for multiple tools can be stored all at once under "Mass Change". For this purpose, the corresponding inventory numbers are marked in advance. The entries are to be made, stored and finalized with "Confirm item(s)" in a pop-up window.

 Relocation intentions can only be created individually!





### 7.13 How do I confirm multiple records?



- Results for multiple tools can be done locally and uploaded afterwards. First the selected lines are downloaded with all the details in a predefined template.
- In the template editable fields are highlighted in yellow.

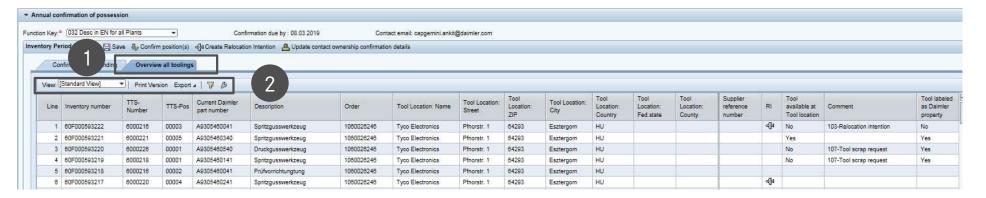
 In case of pending tool location information the RI is to be created before final confirmation!







### 7.14 How do I evaluate the annual inventory certification?



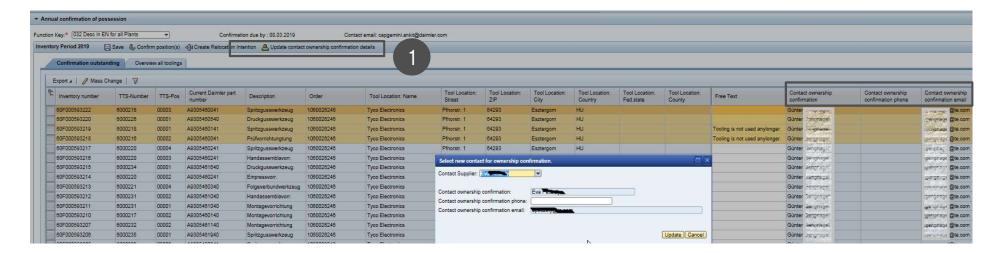
- All tools, as well as the processing key, can be viewed at the inventory number level for the current inventory period using the "Overview all toolings" function. Evaluations are possible at any time.
- Using the **export** function, the overview can be stored locally in Excel format or displayed as a PDF via "**Print Version**". Individual data elements can be searched for across all columns using the filter function.

The documented and confirmed entries for the inventory certification are available for evaluations at the inventory number level, including the date of confirmation and the name of the certifier.





7.15 How do I change the contact person?



1

An existing entry for the marked item(s) can be either supplemented with a telephone number or replaced by a new contact person under "Update contact ownership confirmation details". Going forward, the new contact person will receive subsequent correspondence.

### Contents



| 1 | Tool inventory management            | 5-7   |
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| 8 | Scrapping intention                  | 83-94 |



#### 8.1 What is scrapping intention in tool inventory management?

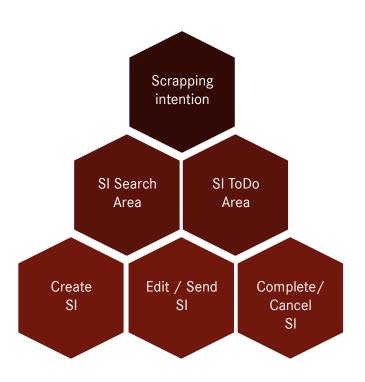
- Scrapping intention is a standardized workflow in tool inventory management system (WBV), which covers all major process steps from communication of the scrapping intention to confirmation of the physical scrapping.
- The scrapping process must be started by the supplier proactively, by creating and sending the scrapping intention.

#### **IMPORTANT NOTE:**

Scrapping must <u>not</u> be carried out without <u>prior</u> approval from Daimler.



### 8.2 Overview

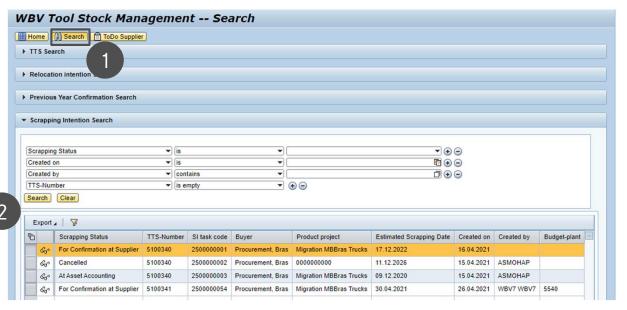


SI = Scrapping intention





8.3 How do I find an existing scrapping intention?



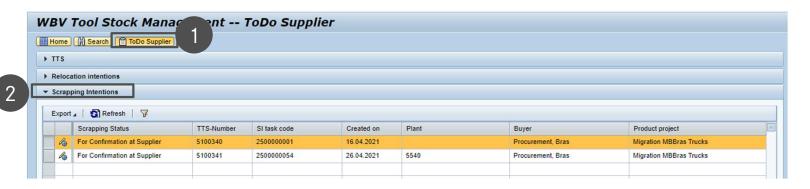
 In the search, ALL scrapping intentions for the registered supplier number are displayed, even those that cannot be edited!

- The "Search" → "Scrapping intention search" button can be used to search for scrapping intention using adjustable search criteria.
- The results are displayed right in an overview.





8.4 Where are my pending scrapping intentions?



Only the scrapping intentions that need to be edited are displayed in the todo basket!

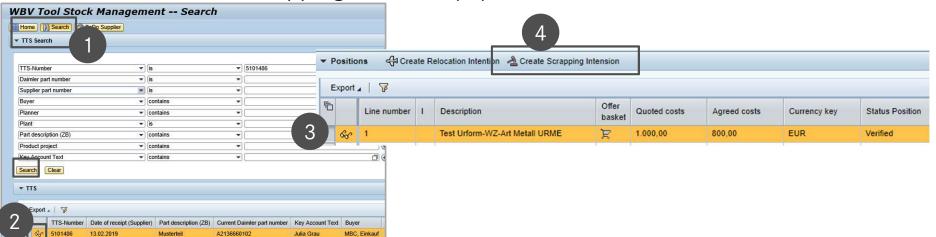
- Pressing the "ToDo Supplier" button displays all scrapping intentions that are listed under the registered supplier number for editing.
- Open "Scrapping intentions" to display the block.

 All the displayed search results can be exported in Excel format by pressing the "Export" button.





8.5 How can I create a scrapping intention (SI)?

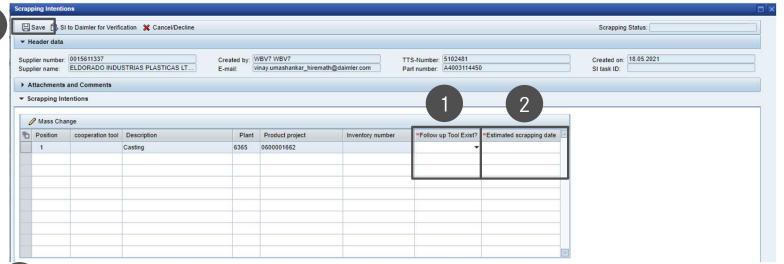


- Access the relevant TTS using the "Search" →"TTS Search" button.
- 2 Open the TTS.
- Mark the tool item(s) to be scrapped. Multiple selection is allowed.
- Press the "Create Scrapping Intention" button.  $\rightarrow$  A scrapping intention opens (see next slide).





8.5 How can I create a scrapping intention (SI)?



- Please select "yes" if a follow up (or a replacement) tool already exists for the tooling which needs to be scrapped. If not, please select "no" from the drop box.
- 2 Enter an estimated scrapping date.
- 3 Save the scrapping intention (store temporarily).

- Temporary storage
   WITHOUT populating
   all of the mandatory
   fields is possible at
   any time until the
   time of submission.
- The corresponding mandatory fields are validated only when the scrapping intention is transmitted to Daimler.
- After an SI has been saved, it can be found in the SI to-do basket until it is fully edited or completed.





8.6 How can I edit an existing scrapping intention (SI)?



- Select the SI in the to-do area.
- Mark the SI to be edited and open it using the "pencil symbol".
- Bdit / fill in the mandatory fields in SI.

- The current status of the scrapping intention is displayed in the scrapping status column.
- For a description of the individual status types, see the next slide.





### 8.7 What are the different status types?



| Item status                   | Importance   |
|-------------------------------|--|
| Intention at Supplier (Draft) | The SI is created; however, it has not yet been sent to Daimler. In this status, editing can only be done by the supplier.         |
| In Verification               | The SI is currently being reviewed by Daimler.   |
| For Confirmation at Supplier  | The SI is processed by Daimler and sent back to Supplier for the final confirmation of scrapping (date of scrapping to be entered) |
| In Deactivation               | SI is sent to Daimler for deactivation   |
| Completed                     | SI completed, tools are deactivated →No open to-dos  |
| Cancelled                     | SI has been declined/canceled, either during the internal Daimler verification → No open to-dos                                    |





8.8 How can I send a scrapping intention (SI) to Daimler?





Transmit SI to Daimler by pressing "Send to Daimler for Verification". The corresponding mandatory fields have been validated. A fault message appears if all mandatory fields are not populated.





8.9 How can I cancel/decline a scrapping intention (SI)?





A scrapping intention (SI) can only be canceled/declined if it has a "for confirmation by supplier" or "draft" status. To do so, the SI must be opened ("pencil" symbol) and the "Cancel/Decline" button pressed.

→ This changes the status of the SI to "Cancelled".





8.10 How can I complete a scrapping intention (SI)?

| Sauc F           | Send Confirma                   | ition to Daimler & Cancel/Decline             |                |  |                  |                      |                          |  | Coronnin   | ng Status: For Confirmation at Supplier |
|------------------|---------------------------------|---|----------------|--|------------------|----------------------|--------------------------|--|--|---|
| Header d         |                                 | Cancerbecine                                  |                |  |                  |                      |                          |  | эсгарріп   | ig Status. Tor Committation at Supplier |
| Header o         | data                            | 3   |                |  |                  |                      |                          |  |  |   |
| Supplier nun     | mber: 001561133                 |   | Created by: WB |  | TT               | S-Number: 5          | 100341                   |  | Created on   | 1: 26.04.2021                           |
| Supplier nan     | me: ELDORADO                    | O INDUSTRIAS PLA                              | E-mail: vina   | ay.umashankar_hiremath@da                | imler.com Par    | t number:            | 9408301744               |  | SI task ID:  | 2500000054                              |
| Attachm          | nents and Comme                 | ents  |                |  |                  |                      |                          |  |  |   |
| Final Cor        | nfirmation                      |   |                |  |                  |                      |                          |  |  |   |
|                  |                                 |   |                |  |                  |                      |                          |  |  |   |
| Scrappin Positic | ng Intentions  cooperation tool | * XYZ Street 99 777777 Stuttgart  Description | Plant          | Product project                          | Inventory number | Follow<br>up<br>Tool | Estimated Scrapping Date | *Scrapping Date  |  |   |
| Positic          | on cooperation tool             | 77777 Stuttgart  Description                  |                |  |                  | up<br>Tool<br>Exist? |                          |  |  |   |
| • Scrappin       | on cooperation tool             | 77777 Stuttgart                               | Plant 5540     | Product project  Migration MBBras Trucks | Inventory number | up<br>Tool<br>Exist? | Estimated Scrapping Date |  |  |   |
| ▼ Scrappin       | on cooperation tool             | 77777 Stuttgart  Description                  |                |  |                  | up<br>Tool<br>Exist? | 30.04.2021               |  | 21 1 1   |   |
| ▼ Scrappin       | on cooperation tool             | 77777 Stuttgart  Description                  |                |  |                  | up<br>Tool<br>Exist? |                          | 44 4 June 203<br>Mo Tu We Th<br>22 31 1 2 3  | 21 <b>&gt; &gt;&gt;</b> Fr Sa Su 4 5 8                         |   |
| ▼ Scrappin       | on cooperation tool             | 77777 Stuttgart  Description                  |                |  |                  | up<br>Tool<br>Exist? | 30.04.2021               | 44 4 June 20:<br>Mo Tu We Th<br>22 31 1 2 3<br>23 7 8 9 10   | Pr Sa Su<br>4 5 8<br>11 12 13                                  |   |
| ▼ Scrappin       | on cooperation tool             | 77777 Stuttgart  Description                  |                |  |                  | up<br>Tool<br>Exist? | 30.04.2021               | 44   June 200<br>  Mo Tu We Th<br>  22 31 1 2 3<br>  23 7 8 9 10<br>  24 14 15 18 17                                   | 21   |   |
| ▼ Scrappin       | on cooperation tool             | 77777 Stuttgart  Description                  |                |  |                  | up<br>Tool<br>Exist? | 30.04.2021               | 44   4   June 200<br>  Mo   Tu   We   Th   122   31   11   2   3   323   7   8   9   10   10   10   10   10   10   10  | Pr Sa Sú<br>4 5 6<br>11 12 13<br>18 19 20<br>25 26 27<br>2 3 4 |   |
| ▼ Scrappin       | on cooperation tool             | 77777 Stuttgart  Description                  |                |  |                  | up<br>Tool<br>Exist? | 30.04.2021               | 44   4   June 200<br>  Mo   Tu   We   Th  <br>  22   35   1   2   3   3   7   8   9   10   10   10   10   10   10   10 | Pr Sa Sú<br>4 5 6<br>11 12 13<br>18 19 20<br>25 26 27<br>2 3 4 |   |

In order to confirm the scrapping, the following mandatory fields must be filled: "supplier ok" and "Scrapping by third party".

Please fill out the "supplier ok" check box and select "yes" for the field "scrapping by third party", if the scrapping is done by a third party company. In case you answer with "yes" the details of the scrapping company must also be filled out.

Please enter date of scrapping for each tool position.

Please press "Send confirmation to Daimler" in order to complete the task.